



In-situ reconstruction of Bi₆₀In₂O₉₃ nanotube for stable electroreduction of CO₂ at ampere-current densities

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ABSTRACT

We report a unique Bi-In nanotube catalyst (Bi₆₀In₂NT), which was prepared by in-situ reconstruction of a novel precursor of Bi₆₀In₂O₉₃. By virtue of the structural characteristics of hollow nanotubes and the modulated electronic structure by indium atom doping, Bi₆₀In₂NT delivers an impressive partial current density of 1.03 A cm⁻² with a high Faradaic efficiency (FE) of 95.3% for formate production. Moreover, Bi₆₀In₂NT demonstrates a long-term stability of 48 h at a high current density of 1 A cm⁻² in MEA cells. In-situ ATR-SEIRAS spectra confirm that doping of indium atoms enhances the adsorption strength of Bi sites to the *OCHO intermediate. Additionally, DFT calculations reveal that the charge redistribution between bismuth and indium atoms promotes the adsorption of *CO₂ intermediates and accelerates the charge transfer kinetics, which undoubtedly contributes to the enhanced activity.

1. Introduction

Using renewable electricity to catalyze CO₂ reduction to C₁-C₄ hydrocarbons is considered a promising route to implement the artificial carbon cycle [1,2]. Among the many products of CO₂ electrolysis, formic acid is the most value-added chemical feedstock due to its highest economic value (0.43 \$ per k Wh⁻¹) produced at the per kilowatt-hour of electrical energy input [3,4]. However, the high thermodynamic stability of CO₂ molecule leads to the sluggish reaction kinetic, it is critical to develop highly active catalysts to improve the reaction efficiency [5]. Over the past few decades, a large number of catalysts have been explored to enhance the activity of CO₂ electroreduction reaction (CO₂RR), typical representatives are single-atom catalysts [5–9], Cu-based catalysts [10–14], molecular catalysts [15–17], and MOF/COF-based catalysts [18,19].

For the electroreduction of CO₂ to formic acid/formate, p-block metal catalysts, such as indium, tin, lead, and bismuth, etc. [4,20], especially bismuth-based catalysts are the most promising catalysts. Numerous research methods, such as size/dimensionality control [21–27], surface modification [28–31], defects/grain boundaries construction [32–35], doping engineering [36,37], etc., have been focused

on improving the intrinsic activity of bismuth-based catalysts, which promotes the Faradaic efficiency close to 100% for formate production. Furthermore, to overcome the mass transfer limitation caused by the low solubility of CO₂ in the electrolyte, novel electrolyzers such as flow cells/membrane electrode assembly cells that can create a gas-liquid-solid three-phase reaction interface have been developed to increase the current density to hundreds of milliamperes. Although the Faradaic efficiencies of producing formic acid/formate over bismuth-based catalysts are generally over 90% at current densities of several hundred millamps [31,38,39], it remains challenge to electro-reduction of CO₂ to formic acid/formate at ampere-level current densities with high stability [40].

Previous studies have revealed that the OCHO* is a key intermediate for the electroreduction of CO₂ to formic acid/formate, and a highly active catalyst should have moderate adsorption strength for OCHO* intermediates [41,42]. However, the low electronic density states of Bi 6p orbital near the Fermi level leads to the weak adsorption strength of bismuth-based catalysts for OCHO* intermediates [43]. Therefore, it is expected to further improve the activity by regulating the electronic structure of bismuth-based catalysts to optimize the adsorption strength of OCHO* intermediates [44]. Introducing heteroatom doping or

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constructing bimetallic interfaces is one of the effective ways to regulate the catalyst electronic structure [45–50]. In accordance with this understanding, the electron-rich indium atoms are introduced to regulate the electronic structure of bismuth nanotubes to enhance the adsorption strength of reaction intermediates in this study. On the other hand, constructing a hollow nanotube structure is conducive to improving the mass transfer efficiency in the CO₂RR process [32,37,51–54], thereby further enhancing the current density for formic acid/formate production.

Inspired by the above two aspects, we synthesized a novel precursor of Bi₆₀In₂O₉₃ by a “coaxial electrospinning-sacrificial template” method, which can be in-situ restructured to a hollow-structured In-doped Bi nanotube (Bi₆₀In₂ NT) under CO₂RR conditions. By virtue of the hollow nanotube structure and the regulation of the catalyst electronic structure by indium atom doping, the as-prepared catalyst delivers an ampere-level current density for CO₂ reduction to formate with high stability. Besides, we combined in-situ ATR-SEIRAS spectra and DFT calculations to gain insight into the catalytic reaction mechanism.

2. Experimental section

2.1. Synthesis of Bi₆₀In₂₃ NT

Bi₆₀In₂₃ NT was synthesized by a three-step method of “coaxial electrospinning-pyrolysis-electroreduction reconstruction”. Firstly, 0.045 g of In(NO₃)₃ and 0.655 g of Bi(NO₃)₃·5 H₂O were added to 8 mL of N, N-dimethylformamide (DMF) to prepare the outer layer solution for coaxial electrospinning. Simultaneously, 0.8 g of Polyvinylpyrrolidone (PVP, M_w = 1,300,000) was add into 5 mL of DMF to prepare the inner layer solution for coaxial electrospinning. Then both solutions were stirred at room temperature overnight to prepare homogenous mixtures for the coaxial electrospinning. For the coaxial electrospinning process, the inner layer and outer layer solutions were injected into the compound nozzle via the liquid supply system, and the extruded spinning solution was subjected to a high voltage electric field to form a Taylor cone, which eventually formed In(NO₃)₃/Bi(NO₃)₃/PAN@PVP composite fibers on the collector. In this study, the extrusion speed of the inner layer and outer layer solutions were respectively controlled at 0.2 and 0.5 mL h⁻¹. The distance between the needle and the collector was controlled at 15 cm and the high voltage was controlled at 18 kV. After the coaxial electrospinning steps, the prepared composite fibers were pre-oxidized at 220 °C for 1 h and pyrolyzed at 450 °C for 3 h in air. The PVP template in the inner layer of the composite fibers was volatilized during the pyrolysis process, resulting in the formation of a precursor of Bi₆₀In₂O₉₃ NT with a hollow nanotube structure. Finally, the precursor was loaded on a carbon paper and electroreduced at a controlled potential of –0.8 V (vs. RHE) for 1 h to reconstruct into In doped Bi nanotube (Bi₆₀In₂ NT). BiIn NT catalysts with different In atom contents were prepared by adding different In (NO₃)₃ in the coaxial electrospinning process.

2.2. Synthesis of Bi NT

The synthesis steps of Bi NT are similar to those of Bi₆₀In₂ NT, except that In(NO₃)₃ is not added to the outer layer solution in coaxial electrospinning process. Briefly, the Bi(NO₃)₃/PAN@PVP composite fibers were firstly synthesized by the coaxial electrospinning method. Subsequently, the prepared composite fibers were pre-oxidized and pyrolyzed to synthesis Bi₂O₃ nanotubes (Bi₂O₃ NT). Finally, Bi₂O₃ NT was electrochemically reduced and reconstructed to prepare catalysts Bi nanotube (Bi NT).

3. Results and discussion

3.1. Synthesis and characterization

As illustrated in Fig. 1a, In(NO₃)₃/Bi(NO₃)₃/PAN@PVP composite fibers with coaxial cable structure were firstly prepared by an coaxial electrospinning method. Then the composite fibers were pyrolyzed in air to sacrifice the PVP template and form the hollow structured Bi₆₀In₂O₉₃ nanotube (Bi₆₀In₂O₉₃ NT). Finally, the Bi₆₀In₂O₉₃ NT was in situ reconstructed under electrochemical reduction conditions to prepare Bi₆₀In₂ NT. As a comparison, Bi NT (Bi nanotube) was prepared by the similar procedures as Bi₆₀In₂O₉₃ NT without adding In(NO₃)₃ during the coaxial electrospinning steps.

SEM images reveal that the precursor catalyst is a hollow tubular structure composed of nanoparticles with a size of ~15 nm (Fig. 1b and c). TEM images confirm the formation of hollow structure (Fig. 1d and f), which is attributed to the volatilization of PVP fiber template formed in the inner layer of coaxial electrospinning. As indicated by XRD patterns (Fig. 2a), the precursor catalyst is composed of a special compound Bi₆₀In₂O₉₃. The ordered lattice fringes of 0.32 nm are assigned to the (201) plane of Bi₆₀In₂O₉₃ (Fig. 1e), agreeing well with the XRD results. If In(NO₃)₃ is not added during electrospinning, Bi₂O₃ nanotubes (Bi₂O₃ NT) are formed after pyrolysis (Fig. 2a and Fig. S1). The survey XPS spectrum demonstrates that Bi₆₀In₂O₉₃ NT contained only Bi, O and In elements (Fig. S2), which is also evidenced by the elemental mappings of TEM (Fig. 1g-i). The Bi 4f peaks at 158.7 eV and 164.0 eV suggest a single oxidation state of Bi³⁺ of Bi₆₀In₂O₉₃ NT (Fig. 2b) [55].

Under the conditions of CO₂RR, the as-prepared Bi₆₀In₂O₉₃ NT is electrochemically reduced and reconstructed into In doped Bi nanotube (Bi₆₀In₂ NT). As shown in Fig. S3, the hollow nanotube structure is preserved after reconstruction. Only the XRD diffraction peaks of metallic Bi are observed, which can be attributed to the lower content of In atoms (provided by ICP-OES is 3.47 at%) and the doping of In atoms into the Bi crystal lattice. A slight shift towards higher diffraction angles is observed compared to the standard Bi crystal (PDF#44-1246) (Fig. 2c), which is attributed to the change in the crystal structure caused by the substitution of some larger Bi atoms by doping smaller In atoms. The Bi 4f peaks at 158.7 eV and 164.0 eV indicate a metallic state of Bi⁰ of Bi₆₀In₂ NT, coinciding well with the XRD analysis. Furthermore, the partial charge transfer of Bi atoms to adjacent In atoms of Bi₆₀In₂ NT is confirmed by the positive shift of Bi 4f peaks compared with Bi NT (Fig. 2d). Additionally, the In 3d peaks at 451.4 eV and 443.8 eV suggest a metallic state of In⁰ of Bi₆₀In₂ NT (Fig. S4).

3.2. CO₂ electroreduction performance evaluation

The activity of CO₂ electrolysis was evaluated in a gas-fed flow electrolyzer (Fig. 3a) [48,56]. LSV curves were recorded in CO₂-fed cells. As illustrated in Fig. S5, Bi₆₀In₂ NT shows larger current densities than Bi NT in CO₂-fed flow cells, indicating that Bi₆₀In₂ NT is more prone to catalyze the CO₂ electroreduction reaction. In order to more accurately evaluate the activity of CO₂RR, the electrolysis experiment was carried out by a controlled potential method. By virtue of the hollow nanotube structure, more active sites are exposed and mass transfer is facilitated, thus the total current densities (j_{total}) of both catalysts are much higher than that of typical bismuth-based catalysts (Fig. S6 and Table S1). Similar to the LSV curves, the j_{total} of Bi₆₀In₂ NT is conspicuously higher than that of Bi NT (Fig. S6). At a potential of –1.3 V vs. RHE, the j_{total} of Bi₆₀In₂ NT exceeds 1.12 A cm⁻². Gas and liquid products were quantitatively analyzed by online GC and HPLC respectively during electrolysis. Only H₂, CO and formate were detected for CO₂RR (Figs. S7 and S8). As shown in Fig. 3b, Bi₆₀In₂ NT not only exhibits higher formate FEs than Bi NT, but also delivers formate FEs of over 90% in a wide potential range from –0.9 to –1.3 V. A highest formate FE of 95.3 ± 2.9% is observed for Bi₆₀In₂ NT at –1.0 V. Consequently, Bi₆₀In₂ NT shows lower CO and H₂ FEs than Bi NT (Fig. S9). By virtue of

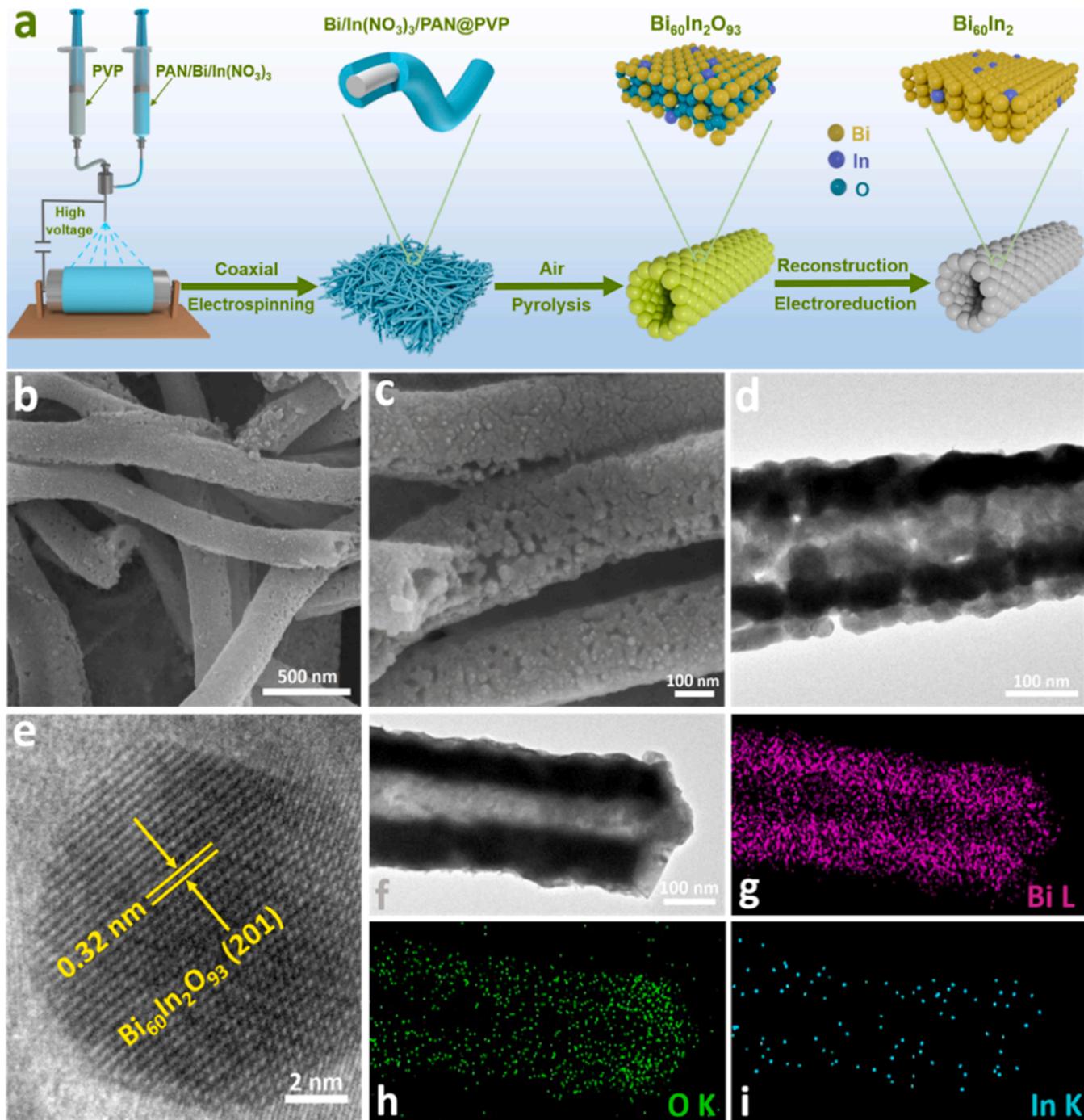


Fig. 1. (a) Schematic illustration of the preparation process for Bi₆₀In₂ NT. (b-c) SEM images, (d-f) TEM images, (e) HRTEM image and (g-i) elemental mappings of Bi₆₀In₂O₉₃ NT.

the large j_{total} and the wide operating potential range for high formate FEs, Bi₆₀In₂ NT demonstrates an impressive partial current density for formate production (j_{HCOO}) of 1.03 A cm⁻² at -1.3 V, which is 1.52 times that of Bi NT (Fig. 3c). There is no doubt that Bi₆₀In₂ NT is a top-level catalyst for CO₂ electroreduction to formate (summarized in Table S1). Specifically, Bi₆₀In₂ nanorod (Bi₆₀In₂ NR) with non-hollow structure was also prepared to evaluate the effect of hollow structure on catalytic activity (Fig. S10a). It can be seen that the hollow structure significantly promotes the improvement of the current density and FE of electroreduction of CO₂ to formate (Fig. S10b-d). In addition, the effect of In atom content on the catalytic activity was also evaluated. As presented in Fig. S11, the BiIn-3.5 NT (the content of In atoms is 3.5 at

%) shows higher formate FE and j_{HCOO} than other samples, indicating that the optimum doping amount of In atom is about 3.5%.

The stability under industrially-relevant current densities is one of the important indicators of an ideal catalyst. Fig. 3d shows a long-term stability test of 500 min at a potential of -1.0 V. During long-term electrolysis, we used 2 L of catholyte for circulating flow to reduce the influence of pH change on the catalytic activity. It can be clearly seen that there is no significant attenuation in the reaction current density (from ~410 to ~390 mA cm⁻²) in the long-term test. The fluctuation of current density is mainly caused by the pressure difference of gas and liquid on both sides of the GDEs. Meanwhile, the formate FEs can be kept above 89% in this electrolysis process. However, this flow cell cannot

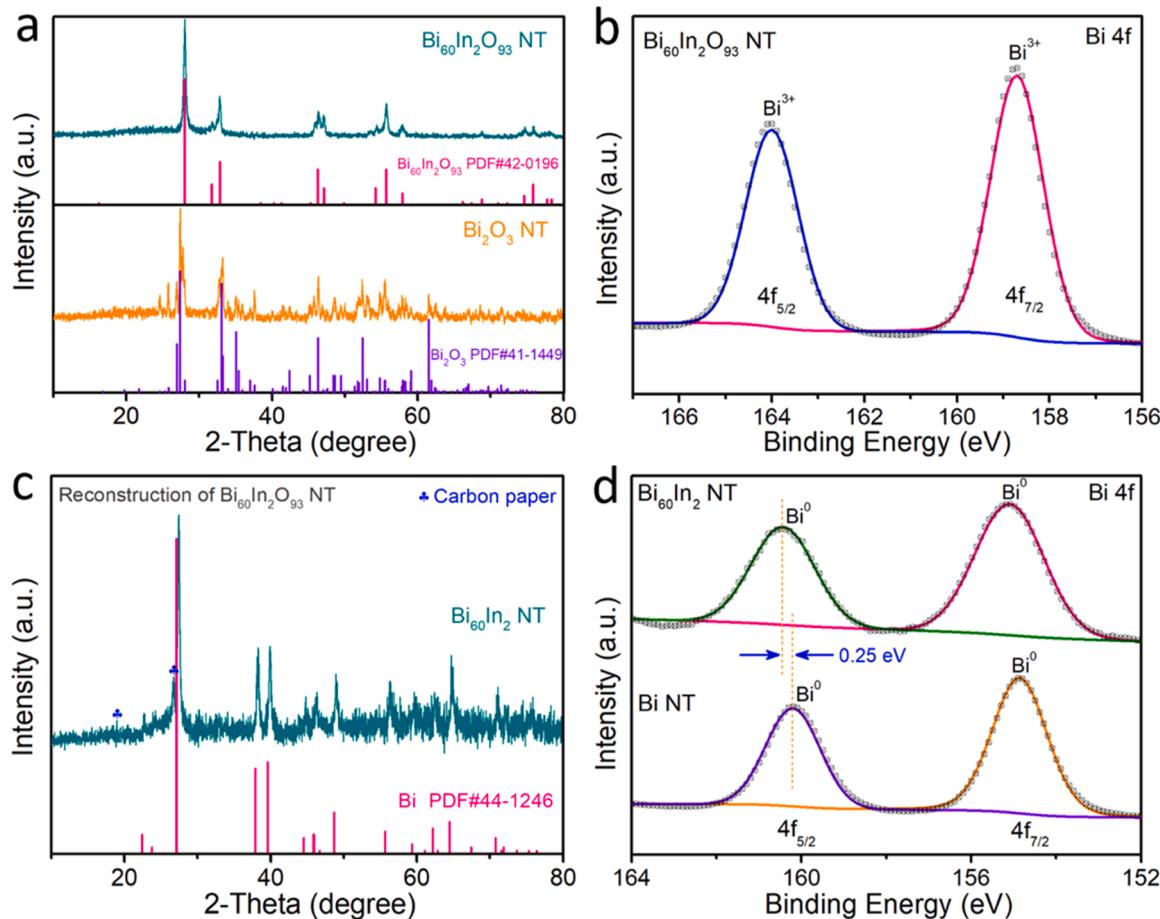


Fig. 2. (a) XRD patterns of $\text{Bi}_{60}\text{In}_2\text{O}_{93}$ NT and Bi_2O_3 NT. (b) Bi 4 f spectrum of $\text{Bi}_{60}\text{In}_2\text{O}_{93}$ NT. (c) XRD patterns of $\text{Bi}_{60}\text{In}_2$ NT (supported on carbon paper). (d) Bi 4 f spectra of $\text{Bi}_{60}\text{In}_2$ NT and Bi NT.

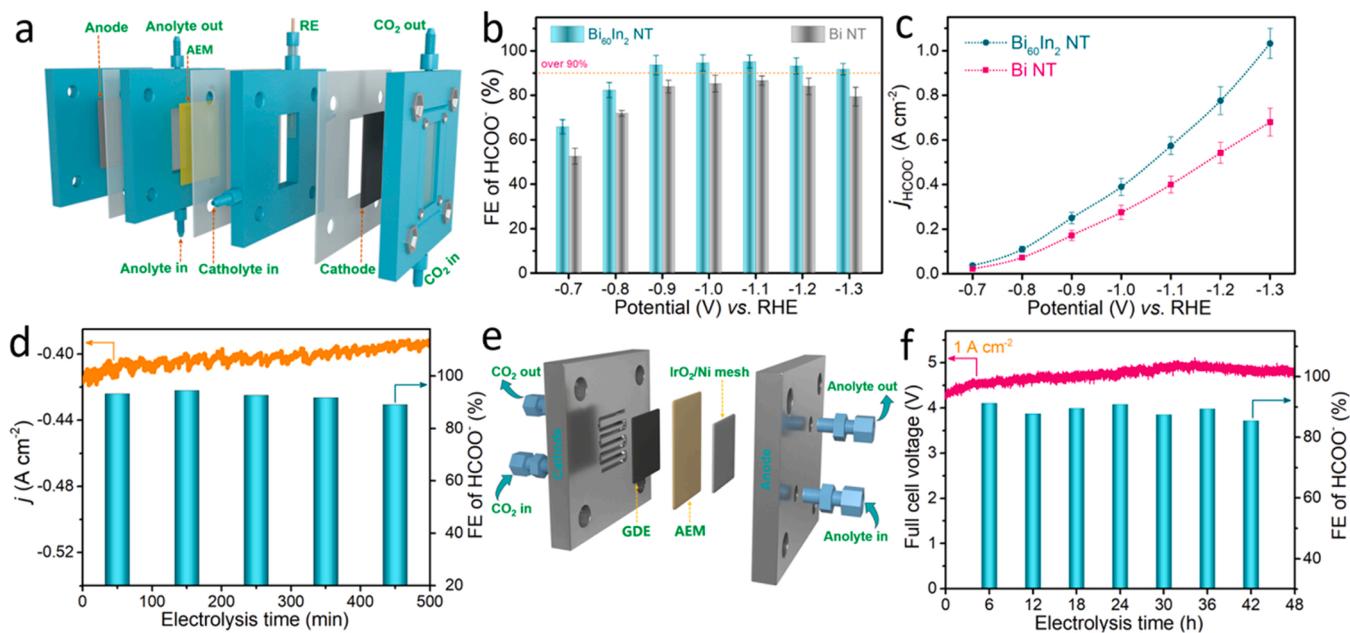


Fig. 3. (a) Schematic of the flow cell. (b) Formate FE and (c) j_{HCOO} of $\text{Bi}_{60}\text{In}_2$ NT and Bi NT. (d) Long-term stability electrolysis at -1.0 V in flow cell. (e) Schematic of the MEA cell. (f) Long-term stability electrolysis at 1 A cm^{-2} in MEA cell.

keep the reaction stable for a longer time due to the GDEs being flooded, which caused by the precipitation of carbonate/bicarbonate on the GDEs surface in such a large current density and alkaline electrolyte. Therefore, a catholyte-free membrane electrode assembly (MEA) cell was used to improve the stability of the reaction. The physical photos and structural sketches of the MEA cell are presented in Fig. S12 and Fig. 3e. As revealed by Fig. 3f, the electrolysis reaction can be carried out stably for more than 40 h at a large current density of 1 A cm^{-2} .

3.3. Reaction mechanism discussion

In-situ ATR-SEIRAS spectra were recorded under different applied potentials to investigate the mechanism of CO_2 to formate. As presented in Fig. 4a and Fig. S13a, the peaks at ca. 1364 and 1645 cm^{-1} are ascribed to the adsorption of HCO_3^- [23,57,58]. Notably, the pronounced peak at ca. 1396 cm^{-1} appears at applied potentials more negative than -0.4 V (Fig. 4b), which can be assigned to the vibration of two oxygen bridge-bonded (O-C-O) formyloxy radicals [59]. Additionally, the intensity of the peak gradually applied potentials become more negative, which is consistent with the trend of formate FE changing with the applied potentials observed in the electrolysis experiments. Therefore, it can be inferred that $^*\text{OCHO}$ is the key intermediate for the formic acid/formate formation during CO_2RR . Moreover, the peak intensity for $^*\text{OCHO}$ of $\text{Bi}_{60}\text{In}_2 \text{ NT}$ is stronger than that of Bi NT (Fig. S13b), indicating the stronger adsorption strength to the $^*\text{OCHO}$ intermediate, which facilitates the further reduction of $^*\text{OCHO}$ intermediate to formate over $\text{Bi}_{60}\text{In}_2 \text{ NT}$.

In order to compare the intrinsic activity of the two catalysts, the

geometric j_{HCOO} (Fig. 4c) was normalized the ECSA (using C_{dl} instead of ECSA, Fig. S14) and catalyst loading. After normalization, the formate partial current density of $\text{Bi}_{60}\text{In}_2 \text{ NT}$ is conspicuously larger than that of Bi NT (Fig. 4c and Fig. S15), suggesting the higher intrinsic activity of $\text{Bi}_{60}\text{In}_2 \text{ NT}$. As illustrated in Fig. S16, a smaller Tafel slope is observed for $\text{Bi}_{60}\text{In}_2 \text{ NT}$ than for Bi NT, indicating the faster reaction kinetics for $\text{Bi}_{60}\text{In}_2 \text{ NT}$. Moreover, $\text{Bi}_{60}\text{In}_2 \text{ NT}$ delivers smaller R_s (bulk resistance) and R_{ct} (charge-transfer resistance) than that of Bi NT (Fig. 4d), which evidences that $\text{Bi}_{60}\text{In}_2 \text{ NT}$ has higher electronic conductivity and faster charge transfer kinetics. The above analysis results reveal that doping In atoms accelerates the kinetics of CO_2 electroreduction reaction.

DFT calculations were performed to further elucidate the origin of enhanced intrinsic activity. We constructed a simplified model of a four-layer Bi crystal (012) substituted with In atom to simulate the structure of $\text{Bi}_{60}\text{In}_2 \text{ NT}$ (Fig. S17). Referring to the previous results [60,61], there are two adsorption geometries of CO_2 on the catalyst surface: 1) the formation of $^*\text{OCHO}$ intermediate through the binding of oxygen atom to the catalyst, 2) the formation of $^*\text{COOH}$ intermediate through the binding of carbon atom to the catalyst, which may lead to distinct reaction pathways to form HCOOH and CO , respectively. First, the free energies for intermediates formation towards the two pathways were investigated. It can be seen that the formation of $^*\text{OCHO}$ is the rate-determining step in the reduction of CO_2 to HCOOH over the both two catalysts (Fig. 5a). Unequivocally, the energy barrier of $^*\text{OCHO}$ formation is

lowered by In atom doping. Moreover, the free energy to produce $^*\text{OCHO}$ (0.66 and 0.95 eV) is lower than that to produce $^*\text{COOH}$ (1.12 eV) or $^*\text{CO}$ (1.24 eV) for the both two catalysts (Fig. 5a and b),

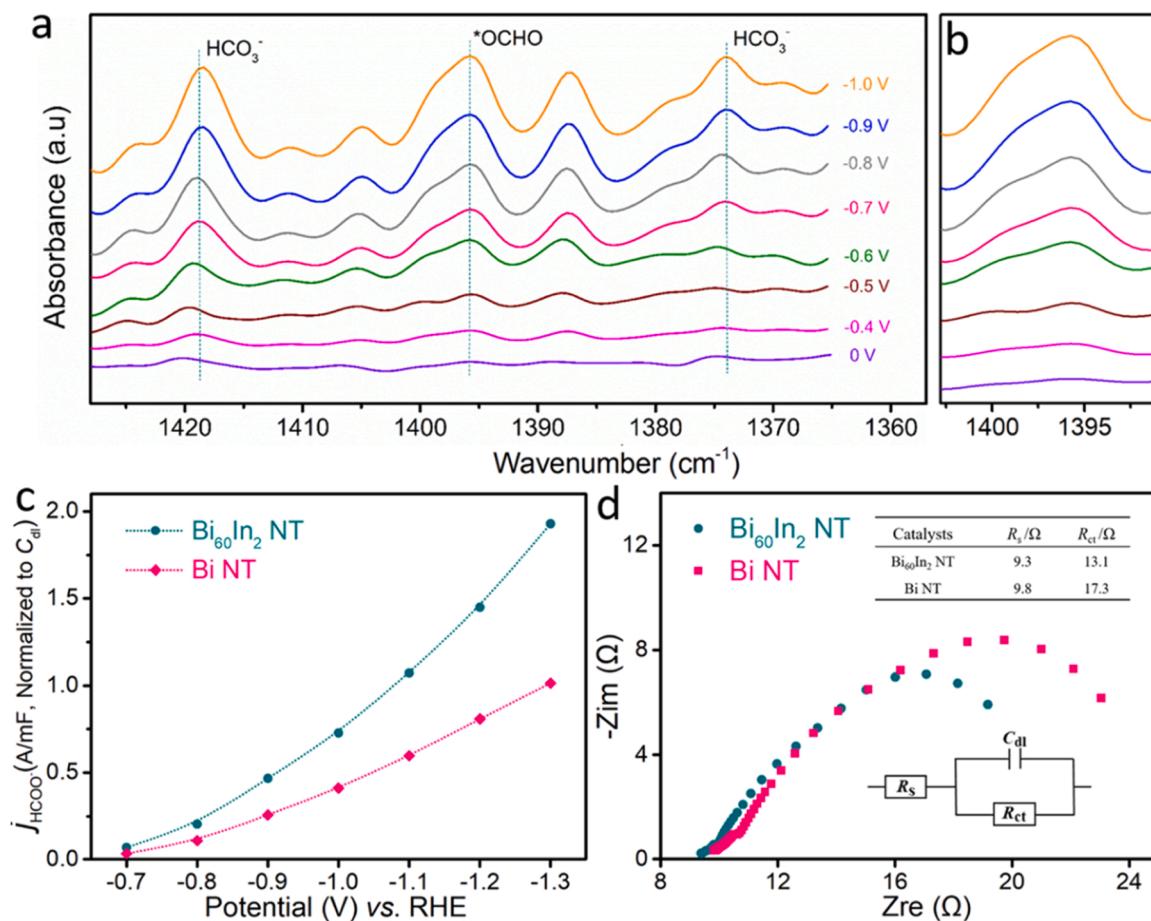


Fig. 4. (a) In situ ATR-SEIRAS characterization of $\text{Bi}_{60}\text{In}_2 \text{ NT}$ collected under different potentials. (b) The local enlarged plot of wavenumbers from 1403 to 1391 cm^{-1} in Fig. 4(a). (c) Formate partial current density normalized to the C_{dl} in flow cells. (d) Nyquist plot and the corresponding fitting equivalent circuit and numerical value of $\text{Bi}_{60}\text{In}_2 \text{ NT}$ and Bi NT.

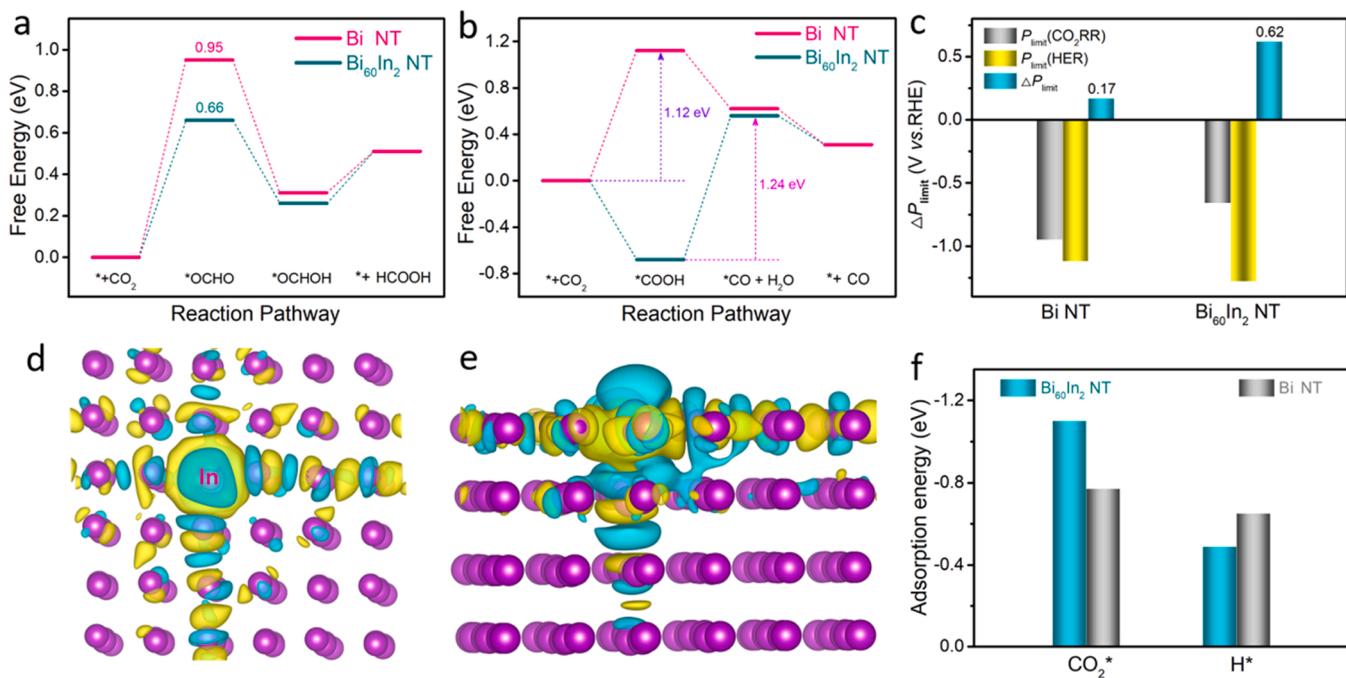


Fig. 5. Free energies of CO₂ reduction to HCOOH (a) and CO (b). (c) ΔP_{limit} of the CO₂RR and HER, $P_{\text{limit}} = -\Delta G/e$. (d) Top and (e) side view of charge density difference maps, yellow and cyan indicate the electrons accumulation of depletion, respectively. (f) Adsorption energies of CO₂* and H*.

indicating that the reduction of CO₂ to HCOOH is the energetically preferred pathway. We also calculated the free energies for the hydrogen evolution reaction (HER) (Fig. S18), and calculated the difference in the potentials of the rate-determining steps (ΔP_{limit}) for the CO₂RR and HER pathways. As presented in Fig. 5c, Bi₆₀In₂ NT exhibits a more positive ΔP_{limit} (0.62 V) than Bi NT (0.17 V), meaning a high formate selectivity of Bi₆₀In₂ NT, which well explains why Bi₆₀In₂ NT shows higher formate FEs than Bi NT in experiments. Then the mechanism of enhanced activity was further explored by investigating the difference in the electronic structure of catalysts and the adsorption energies of intermediates. The differential charge diagrams reveal that partial charge of Bi atoms transfers and accumulates on the surface of In atom (Fig. 5d and e), which coincides well with the XPS results (Fig. 2d). This charge redistribution is conducive to enhancing the adsorption of CO₂ on the catalysts surface. The calculation results of the adsorption energies show that Bi₆₀In₂ NT exhibits a stronger adsorption capacity for *CO₂ and a weaker adsorption capacity for protons (Fig. 5f), which facilitates CO₂RR and inhibits HER. Furthermore, the experimental results also evidence that Bi₆₀In₂ NT has a stronger adsorption capacity for CO₂(g) and *CO₂ than Bi NT (Figs. S19 and S20). Through the above analysis, we can draw a conclusion that the origin of the enhanced intrinsic activity is the redistribution of charge caused by In atoms doping, which promotes the adsorption of *CO₂ intermediates and accelerates the charge transfer kinetics.

4. Conclusion

In summary, a hollow-structured Bi₆₀In₂ nanotube catalyst was prepared by in-situ reconstruction of a novel precursor of Bi₆₀In₂O₉₃, which was prepared by “coaxial electrospinning-sacrificial template” method. The hollow tubular structure promotes the exposure of more active sites and the improvement of mass transfer efficiency, and moreover, the in-situ doping of In atoms induces the redistribution of the charge on Bi sites, which enhances the adsorption of *CO₂ intermediates and accelerates the charge transfer rates, thus promoting the electro-reduction of CO₂ to formate at an impressive partial current density of 1.03 A cm⁻² for formate production, outperforming the top-level

catalysts for the electroreduction of CO₂ to formate reported recently. In addition, the reaction mechanism was discussed in depth by in-situ ATR-SEIRAS spectra and DFT calculations.

CRediT authorship contribution statement

Zhipeng Chen: Conceptualization, Methodology, Validation, Investigation, Writing – original draft. **Dongdong Zhang:** Conceptualization, Methodology, Validation, Investigation, Writing – review & editing. **Quanzhu Li:** Methodology, Software, Formal analysis. **Hongna Zhang:** Methodology, Formal analysis, Investigation. **Yusi Zhao:** Validation, Formal analysis. **Qingping Ke:** Validation, Formal analysis. **Yan Yan:** Validation, Formal analysis. **Licheng Liu:** Validation, Formal analysis. **Mingkai Liu:** Conceptualization, Validation, Investigation, Writing – review & editing, Supervision. **Xiaojun He:** Conceptualization, Writing – review & editing, Supervision, Project administration.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data Availability

Data will be made available on request.

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Appendix A. Supporting information

Supplementary data associated with this article can be found in the online version at doi:10.1016/j.apcatb.2023.123342.

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